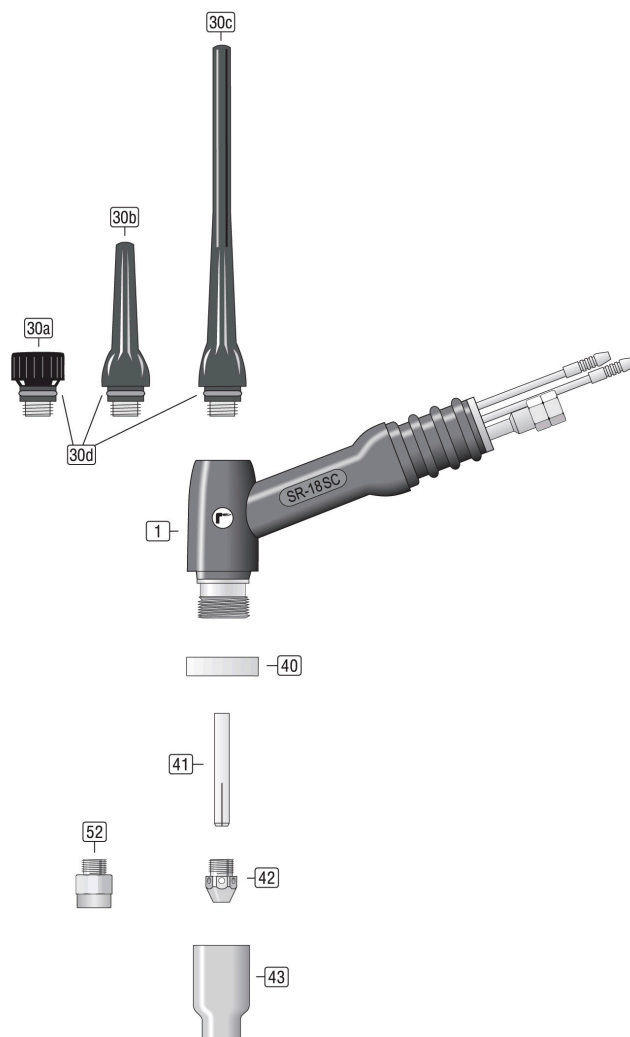




Data Sheet

SR18C



00.DBL-8560018C-018C

02-2022

TIG Torch SR18/ SR18F

Wearing parts

#	Item description	Part no
30a	Back Cap short [57Y04] SR-17/18/18SC/26	85757040
30b	Back Cap medium [57Y03] SR-17/18/18SC/26	85757030
30c	Back Cap long [57Y02] SR-17/18/18SC/26	85757020
30d	O-Ring red [98W18] for torch cap 57Y02/03/04	8550908017R
40	Insulator [18NG] SR-18SC	85504186
41	Collet Ø1,0mm L=49mm [10N22HD] SR-18SC	85110220HD
	Collet Ø1,6mm L=49mm [10N23HD] SR-18SC	85110230HD
	Collet Ø2,4mm L=49mm [10N24HD] SR-18SC	85110240HD
	Collet Ø3,2mm L=49mm [10N25HD] SR-18SC	85110250HD
	Collet Ø4,0mm L=49mm [54N20HD] SR-18SC	85114200HD
42	Collet Body Ø1,0-3,2mm [NCB-53D] SR-18SC	85120530
	Collet Body Ø3,2-4,8mm [NCB-36D] SR-18SC	85120360
52	Gaslens Ø1,0mm [18GL04] SR-18SC	85131804
	Gaslens Ø1,6mm [18GL16] SR-18SC	85131806
	Gaslens Ø2,4mm [18GL32] SR-18SC	85131832
	Gaslens Ø3,2mm [18GL18] SR-18SC	85131818
	Gaslens Ø4,0mm [18GL53] SR-18SC	85131853
	Gaslens Ø4,8mm [18GL36] SR-18SC	85131836
43	Nozzle #4 iØ6,4mm L=42mm [54N18] ceramic, rose	85254180
	Nozzle #5 iØ8,0mm L=42mm [54N17] ceramic, rose	85254170
	Nozzle #6 iØ9,6mm L=42mm [54N16] ceramic, rose	85254160
	Nozzle #7 iØ11,2mm L=42mm [54N15] ceramic, rose	85254150
	Nozzle #8 iØ12,8mm L=42mm [54N14] ceramic, rose	85254140
	Nozzle #10 iØ16,0mm L=42mm [54N12] ceramic, rose	85254120
	Nozzle #12 iØ19,2mm L=42mm [54N10] ceramic, rose	85254100

Components

#	Item description	Part no
1	Torchbody SR-18SC water cooled	8560018C