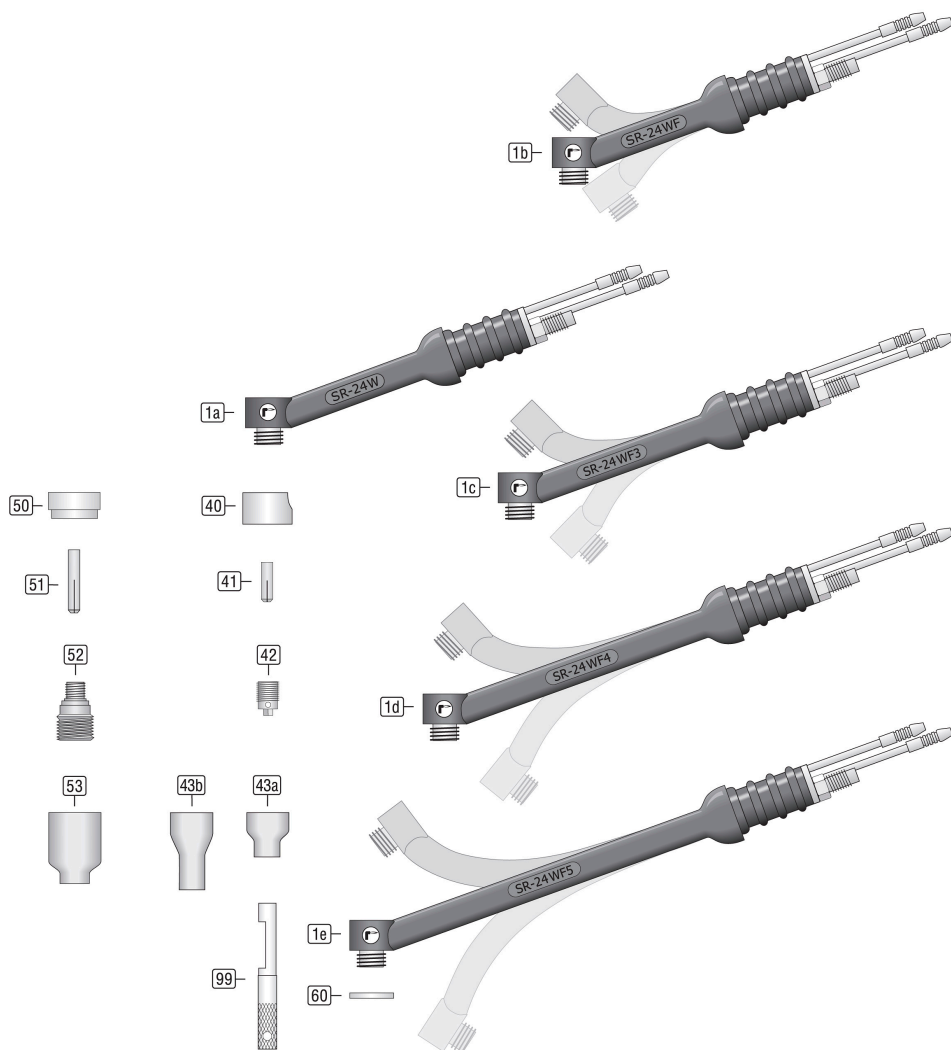




Data Sheet

SR24W



00.DBL-8560024W-024W

02-2022

TIG Torche SR24W

Wearing parts

#	Item description	Part no
40	Insulator Teflon [53N22] SR-24G/24W	85504222
41	Collet Ø0,5mm L=14mm [53N15] SR-24/24W	85113150
	Collet Ø1,0mm L=14mm [53N16] SR-24/24W	85113160
	Collet Ø1,6mm L=14mm [53N14] SR-24/24W	85113140
	Collet Ø2,4mm L=14mm [24C332] SR-24/24W	85113320
42	Collet Body Ø0,5mm [53N17] SR-24/24W	85123170
	Collet Body Ø1,0mm [53N18] SR-24/24W	85123180
	Collet Body Ø1,6mm [53N19] SR-24/24W	85123190
	Collet Body Ø2,4mm [24CB332] SR-24/24W	85123320
43a	Gas nozzle #4 iØ6,4mm L=16,5mm [53N24] ceramic, rosa	85253240
	Gas nozzle #5 iØ8,0mm L=16,5mm [53N25] ceramic, rosa	85253250
	Gas nozzle #6 iØ9,6mm L=16,5mm [53N27] ceramic, rosa	85253270
43b	Gas nozzle #4 iØ6,4mm L=29mm [53N28] ceramic, rosa	85253280
	Gas nozzle #6 iØ9,6mm L=29mm [53N26] ceramic, rosa	85253260
50	Insulator Gaslens Standard [53N66] SR-24G/24W	85504660
51	Collet Ø0,5mm L=23mm [53N62] SR-24/24W	85113620
	Collet Ø1,0mm L=23mm [53N63] SR-24/24W	85113630
	Collet Ø1,6mm L=23mm [53N64] SR-24/24W	85113640
	Collet Ø2,4mm L=23mm [24GLC332] SR-24/24W	85113323
52	Gaslens Ø0,5mm [45V41] SR-9/20/24/25 RP-160L/320W	85134541
	Gaslens Ø1,0mm [45V42] SR-9/20/24/25 RP-160L/320W	85134542
	Gaslens Ø1,6mm [45V43] SR-9/20/24/25 RP-160L/320W	85134543
	Gaslens Ø2,4mm [45V44] SR-9/20/24/25 RP-160L/320W	85134544
53	Nozzle #4 iØ6,4mm L=25mm [53N58] ceramic, rose	85253580
	Nozzle #5 iØ8,0mm L=25mm [53N59] ceramic, rose	85253590
	Nozzle #6 iØ9,6mm L=25mm [53N60] ceramic, rose	85253600
	Nozzle #7 iØ11,2mm L=25mm [53N61] ceramic, rose	85253610
	Nozzle #8 iØ12,8mm L=25mm [53N61S] ceramic, rose	85253612
60	Insulator Standard SR-24WF5	85504223
99	Wrench [53N20] WT-24/60/125	85521002

Components

#	Item description	Part no
1a	Torch Body SR-24W water cooled	8560024W
1b	Torch Body SR-24WF water cooled	85600242
1c	Torch Body SR-24WF3" water cooled	85600243
1d	Torch Body SR-24WF4" water cooled	85600244
1e	Torch Body SR-24WF5" water cooled	85600245